



Stancor Tubulars
P I P I N G S O L U T I O N S

Seamless Pipes Catalog - 2024

- Stainless Steel
- Nickel Alloys
- Duplex / Super Duplex



www.stancortubulars.com



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P I P I N G S O L U T I O N S

Company Profile

Stancor Tubulars is a part of Stancor Group, a multinational company with operations spanning across Asia, the Middle East, and Europe. Our core expertise lies in the manufacturing of Seamless Stainless steel pipes. We are an ISO 45001:2018, ISO 14001:2015, ISO 9001:2015, and OHSAS 18001:2007 accredited company. The state-of-the-art manufacturing plant is located at Taloja MIDC, Navi Mumbai which is nearby Nhava Sheva Port. We understand that every project has unique requirements. Our team collaborates closely with clients to provide customized solutions. Whether it's specific dimensions, material grades, or coatings, we tailor our products to meet diverse needs. Our commitment to innovation drives us to adopt cutting-edge technology. We invested heavily in state-of-the-art machinery and processes to ensure the highest quality products. Our seamless pipes undergo rigorous testing, including ultrasonic testing, hydrostatic testing, eddy current and dimensional checks. With over 45 years of stability, trust, and growth, we have successfully executed numerous national and international projects.

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Stainless Steel Seamless Pipes

Duplex Seamless Pipes

Super Duplex Seamless Pipes

About us

We, Stancor Tubulars, are a part of USD 1.5 Billion Stancor Group having presence and strong infrastructure in Oil & Gas, Power Plants, Refineries, Petrochemicals, Pipelines, Pharma, Information Technology, Chemicals & Robotics. Stancor is having presence in over 12 countries with over 1200 employees. Stancor enjoys a strong business relationship with most of the Fortune 500 Companies in All Sectors. Our commitment & dedication to deliver quality product is realized by our professional team of highly qualified Project Sales Engineers, Big Warehousing Facilities, Logistic Experts, Procurement Specialists, and Efficient Coordinating Staff.

Stancor Group is having manufacturing Factories & Distribution Centres, Corporate Offices in India, Africa & Middle East Region. In our journey of 4 decades, we have successfully executed so many projects of national and international significance and are totally conversant with philosophy of highest quality standards. We have strong infrastructure to serve all types of customers in various sectors like Oil & Gas, Power Plants, Refineries, Petrochemicals, Pipelines etc. Our commitment & dedication to deliver quality product is realized by our professional team of highly qualified Project Sales Engineers, Big Warehousing Facilities, Logistic Experts, Procurement Specialists, Information Technology Team and Efficient



Our Group was started in the year 1975 and has more than 45 year's track record of stability, trust & growth. From trading to manufacturing value added steel products, we had Prominent position in Manufacturing, Import, Export and Distribution of Steel & Commodities. Accepting challenges and ensuring customer delight has been the Hallmark of our group.

Our Mission, Vision

For more than 45 years, Stancor's story has always been about innovation. In 1975 we began supplying basic steel to our customers in India, and in 1985 we pioneered the idea of keeping all steel under one roof. Then in 1995, We decided to expand and keep stocks at various locations to take the location advantage. In 2005, We Build One of the World's best Warehousing Facilities in Mumbai. In 2015, We have Expanded our Manufacturing Facilities.

Over a Half Century later, we maintain Stancor mark of quality, and continue to establish new standards in quality to protect consumers and our clients' reputations across the world. Today we are a global force, operating in over 10 countries, offering Total Quality Assurance expertise, delivered consistently with precision, pace and passion, enabling our customers to power ahead safely.

Our Core Values



Quality

Delivering quality and timely services at all the times, to satisfy customer needs.



Cooperation

Stancor's main vision is to maintain Good mutual Co-operation across all the departments



Positive Working Environment

We maintain positive and healthy work environment to our employees.



Teamwork

We have dedicated team for better growth, improvement and satisfaction of customer, Who works loyal to one another personality & professionally.

Quality Policy

- To improve the internal procedure control and to strengthen the communication and management.
- Make bestow our efforts to deliver high value added products to broaden the service scope.
- To promote wide variety of value added services and to make sure all the customers requirements are met on time.
- Promoting technical skill to higher level and continuously putting the concept of "Qualify that inspires the customer confidence™ ahead of everything.

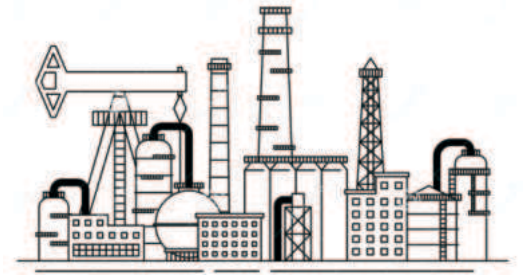


Certifications



AN ISO 9001:2015, PED, ISO 14001:2015, ISO 45001:2018 CERTIFIED COMPANY

INDUSTRY PRESENCE



Stancor Group demonstrates strong expertise in developing and manufacturing products across multiple industries.



Petrochemicals and Refineries



Chemical Industries



Oil & Gas Exploration



Fertilizer Plants



Aerospace



Food & Dairy



Desalination Plants



Defence



Thermal, Solar & Nuclear Plants



Automobile



Atomic Energy



CNG + Booster Compressors & Dispensers



Pulp & Paper Industries



Marine



Cross Country Pipe Line for Gas & Water



Liquefied Natural Gas



Pharmaceutical



Stainless Steel Seamless Pipes

STANCOR TUBULARS Stainless Steel Seamless Division boasts Hot Piercing Mill, numerous Cold Pilgering Mills, Draw Benches, Heat Treatment Furnaces, U-Bending Facilities, and comprehensive testing equipment, ensuring the production of top-tier tubes and pipes conforming to various International Standards. Our facilities excel in manufacturing tubular products across Martensitic, Ferritic, Austenitic, Super Austenitic, Duplex/Super Duplex grades.

STANCOR TUBULARS proudly operates a dedicated facility for the production of Stainless Steel Seamless Products. The Hot Piercing Mill serves as our cornerstone, allowing us to craft Mother Hollows with precise dimensional tolerances and superior surface finish. We maintain self-sufficiency in manufacturing Mother Pipes with customized chemistry.

Our Mother Hollows serve as the foundation for crafting Stainless Steel Seamless Instrumentation Tubes and Heat Exchanger Tubes. Utilizing high-speed Cold Pilger Mills and advanced Draw Benches, we ensure optimal tube manufacturing processes. Off-Line Bright Annealing/Conventional Annealing furnaces are employed for meticulous heat treatment.

We deliver tubes according to relevant standards and customer specifications, offering a wide array of steel grades and dimensions. Tailored solutions concerning execution, tolerances, lengths, mechanical, and corrosion properties are available upon request.

Seamless Pipes & Tubes - Cold Finish Process





Testing Equipments

- Mechanical Testing & Chemical Analysis
- Microstructure Examination / Analysis
- Laboratory Spectrometer & Portable Spectrometer
- Positive Material Identification [PMI] Tester
- Hydro Testing –SS Straight & U-Tubes and Pipes
- Surface Roughness Testing
- Impact Testing



Heat Exchanger Tubes



Products	Size/Range	Thickness	Specification
Heat Exchanger Tubes	10.00 mm to 76.00 mm OD	0.70 mm to 6.00 mm	ASTM A-213, A-268, A-269, A-270, A-688, A-789, EN 10216 - 5, SB-163, SB-167, SB-407, SB-423 & SB-444 U-Tubes as per Customers Drawing, Tubes can also be supplied as per AFNOR, GOST, JIS & EN specification

Grades : TP-304/L/LN/H/N, TP-316/L/LN/H/N/Ti, TP-317L, 317LM, TP-321/H, TP-347/H, UNS S31050, S31254, UNS N08904, N08800, N08825, N08020, N08028, TP-405, TP-410, TP-430, TP-446, UNS S31260, S31500, S31803, S32304, S32205, S32750, S32760, UNS N04400, N06600, N06625, N06601 & N010276

Instrumentation Tubes



Products	Size/Range	Thickness	Specification
Instrumentation Tubes	3.00 mm to 25.40 mm OD	0.50 mm to 6.00 mm	ASTM A-213, A-269, A-789, EN 10216 - 5, SB-163, SB-167, SB-407, SB-423 & SB-444 U-Tubes as per Customers Drawing, Tubes can also be supplied as per AFNOR, GOST, JIS & EN specification

Grades : TP-304/L/LN/H/N, TP-316/L/LN/H/N/Ti, TP-317L, 317LM, TP-321/H, TP-347/H, UNS S31050, S31254, UNS N08904, N08800, N08825, N08020, N08028, TP-405, TP-410, TP-430, TP-446, UNS S31260, S31500, S31803, S32304, S32205, S32750, S32760, UNS N04400, N06600, N06625, N06601 & N010276

Seamless Pipes



Products	Size/Range	Thickness	Specification
Pipes	1/8 NPS to 8 NPS	Sch. 5s to Sch. 160	ASTM A-312, ASTM A-376, A-790, SB-167, SB-407, SB-423 & SB-444

Grades : TP-304/L/LN/H/N, TP-316/L/LN/H/N/Ti, TP-317L, 317LM, TP-321/H, TP-347/H, UNS S31050, S31254, UNS N08904, N08800, N08825, N08020, N08028, TP-405, TP-410, TP-430, TP-446, UNS S31260, S31500, S31803, S32304, S32205, S32750, S32760, UNS N04400, N06600, N06625, N06601 & N010276

Hollow Bars



Products	Thickness	Specification	Grades
32 mm to 250 mm OD	5 mm to 30 mm	ASTM A-312 & EN 10216-5	Standard Austenitic Grades (with special sulphur content)

Grades : TP-304/L/LN/H/N, TP-316/L/LN/H/N/Ti, TP-317L, 317LM, TP-321/H, TP-347/H, UNS S31050, S31254, UNS N08904, N08800, N08825, N08020, N08028, TP-405, TP-410, TP-430, TP-446, UNS S31260, S31500, S31803, S32304, S32205, S32750, S32760, UNS N04400, N06600, N06625, N06601 & N010276



Chemical Composition & Mechanical Properties of Stainless Steel

Stainless Steel is essentially a low carbon steel which contains chromium at 10% or more by weight. It is this addition of chromium that gives the steel its unique stainless corrosion resisting Properties. The corrosion resistance and other useful properties of the steel are enhanced by increased chromium content and the addition of other elements such as molybdenum, nickel and nitrogen

Chemical Composition of Stainless Steel											Nearest Equivalent Specification		
AISI Grade	UNS NO.	EN	BS	C Max	Mn Max	P Max	S Max	Si Max	Cr	Ni	Mo	Cu	I.S.
Austenitic													
201	S20100	-	-	0.15	5.5/7.5	0.06	0.03	1	16.0/18.0	3.5/5.5	-	-	-
202	S20200	-	-	0.15	7.5/10	0.06	0.03	1	17.0/19.0	4.0/6.0	-	-	-
301	S30100	-	301S21	0.15	2.0max	0.045	0.040	1.0	16.0/18.0	6.0/8.0	-	-	10Cr17Ni7
302	S30200	-	-	0.15	2.0	0.045	0.030	1.0	17.0/19.0	8.0/10.0	-	-	07Cr18Ni9
303	S30300	-	303S31	0.15	2.0	0.045	0.15 min	1.0	17.0/19.0	8.0/10.0	-	-	15Cr18Ni9
304	S30400	1.4301	-	0.08	2.0	0.045	0.030	1.0	18.0/20.0	8.0/10.0	-	-	04Cr18Ni10
304L	S30403	1.4307	304S11	0.030	2.0	0.045	0.030	1.0	18.0/20.0	8.0/12.0	-	-	02Cr18Ni11
304LN	S30453	1.4306	304S61	0.030	2.0	0.045	0.030	0.75	18.0/20.0	8.0/11.0	-	-	-
304H	S30409	-	-	0.05	2.0	0.045	0.03	1	18.0/20.0	8.5/9.5	-	-	-
309	S30900	-	309S16	0.20	2.0max	0.045	0.030	1.0	22.0/24.0	12.0/15.0	-	-	20Cr24Ni12
309S	S30908	1.4833	-	0.08	2.0	0.045	0.030	1.0	22.0/24.0	12.0/15.0	-	-	-
310H	S31009	-	-	0.25	2.0	0.045	0.030	1.50	24.0/26.0	19.0/22.0	-	-	10Cr25Ni12
310S	S31008	1.4845	-	0.08	2.0	0.045	0.030	1.50	24.0/26.0	19.0/22.0	-	-	-
316	S31600	-	316S31	0.08	2.0	0.045	0.030	1.0	16.0/18.0	10.0/14.0	2.0/3.0	-	04Cr17Ni12Mo2
316L	S31603	1.4404	316S11	0.030	2.0	0.045	0.030	1.0	16.0/18.0	10.0/14.0	2.0/3.0	-	03Cr17Ni12Mo2
316LN	S31653	-	316S61	0.030	2.0	0.045	0.030	0.75	16.0/18.0	10.0/14.0	2.0/3.0	-	-
316Ti	S31635	1.4571	320S31	0.080	2.0	0.045	0.030	1.0	16.0/18.0	10.0/14.0	2.0/3.0	-	-
317	S31700	-	-	0.08	2.0	0.045	0.030	1.0	18.0/20.0	11.0/15.0	3.0/4.0	-	-
317L	S31703	-	317S12	0.030	2.0	0.045	0.030	1.0	18.0/20.0	11.0/15.0	3.0/4.0	-	-
317LN	S31753	-	-	0.03	2.0	0.045	0.03	1	18.0/20.0	11.0/15.0	3.0/4.0	-	-
321	S32100	1.4541	321S31	0.08	2.0	0.045	0.030	1.0	17.0/19.0	9.0/12.0	-	-	04Cr18Ni10Ti20
347	S34700	-	347S31	0.08	2.0	0.045	0.030	1.0	17.0/19.0	9.0/12.0	-	-	04Cr18Ni10Nb-40
904L	N08904	1.4539	-	0.02	2.0	0.045	0.035	1	19.0/23.0	23.0/28.0	4.0-5.0	-	-
Duplex & Super Duplex													
---	S31803	1.4462	-	0.030	2.00	0.030	0.020	1.0	21.0-23.0	4.5-6.5	2.5-3.5	—	0.08-0.20
255°	S32550	-	-	0.040	1.50	0.040	0.030	1.0	24.0-27.0	4.5-6.5	2.9-3.9	1.50-2.50	0.10-0.25
2507	S32750	1.441	-	0.030	1.20	0.035	0.020	0.8	24.0-26.0	6.0-8.0	3.0-5.0	0.50	0.24-0.32
---	S32760	-	-	0.030	1.00	0.030	0.010	1.0	24.0-26.0	6.0-8.0	3.0-4.0	0.50-1.00	0.20-0.30



Standard Specification for Nickel-Copper Alloy, Nickel-Chromium-Iron Alloys and Nickel-Chromium-Cobalt-Molybdenum Alloy Seamless Pipes and Heat-Exchanger Tubes

Material	UNS No.	Workst. No.	Ni Min	Co max	Cr	Mo	W	Fe max	Si max	Mn max	C max	Cu max	Ai max	Ti max	S max	P max	Density	Tube	Pipe
Alloy 20	N08020	2.4660	32.38	-	19-21	2-3	-	BAL	1.00	2.00	0.07	3-4	-	-	0.035	0.045	8.10	8729/8468	8729/8464
Alloy 28	N08028	1.4563	30.34	-	26-28	3-4	-	BAL	1.00	2.50	0.03	0.6-1.40	-	-	0.030	0.030	8.00	8668	8668
Alloy 200	N02200	2.4066	99.0	-	-	-	-	0.40	0.35	0.35	0.15	0.25	-	-	0.01	-	8.89	8163/8730	8161/8725
Alloy 201	N02201	2.4068	99.0	-	-	-	-	0.40	0.35	0.35	0.02	0.25	-	-	0.01	-	8.89	8163/8730	8161/8725
Alloy 400	N04400	2.4360	63.0	-	-	-	-	2.50	0.50	2.00	0.30	28-34	-	-	0.024	-	8.83	8163/8730	8165/8725
Alloy 600	N06600	2.4816	72.0	-	14-17	-	-	6-10	0.50	1.00	0.15	0.50	-	-	0.015	-	8.42	8163/8516	8167/8517
Alloy 601	N06601	2.4851	58.63	-	21-25	-	-	BAL	0.50	1.00	0.10	1.00	1-1.70	-	0.015	-	8.20	8167	8167
Alloy 625 ¹	N06625	2.4856	58.0	10	20-23	8-10	-	5.0	0.50	0.50	0.10	-	0.40	0.40	0.015	0.015	8.44	8444/8704	8444/8705
Alloy 800	N08800	1.4879	30.35	-	19-23	-	-	BAL	1.00	1.50	0.10	0.75	0.15-0.6	0.15-0.6	0.015	-	8.00	8163/8515	8407/8514
Alloy 800H	N08810	1.4958	30.35	-	19-23	-	-	BAL	1.00	1.50	0.05-0	0.75	0.15-0.6	0.15-0.6	0.015	-	8.00	8163/8515	8407/8514
Alloy 800HT	N08811	1.4959	30.35	-	19-23	-	-	BAL	1.00	1.50	0.06-0	0.75	0.25-0.6	0.25-0.6	0.015	-	8.00	8163/8515	8407/8514
Alloy 825	N08825	2.4858	38.46	-	19.5-23.5	2.5-3.5	-	BAL	0.50	1.00	0.05	1.50-3.0	0.20	0.6-1.20	0.03	-	8.18	8163/8704	8423/8705
Alloy C276 ²	N10276	2.4819	Rest	2.5	14.5-16.5	15-17	3-4.5	4-7	0.08	1.00	0.01	-	-	-	0.03	0.04	8.87	8622/8619	8622/8619
Alloy C22 ²	N6022	2.4602	Rest	2.5	20-22.5	12.5-14.5	2.5-3.5	2-6	0.08	0.50	0.015	-	-	-	0.02	0.02	8.69	8622/8619	8622/8619

Stainless Steel Pipe Dimensions as per ASTM & Weight/Kg Per Mtr. (ANSI B 36.19 - 1965)

Nominal Bore		Outside Diameter	Schedule 5S		Schedule 10S		Schedule 40S		Schedule 80S		Schedule 160S		Schedule XXS	
mm	INCH	mm	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)
3	1/8	10.3	1.24	0.276	1.24	0.28	1.73	0.37	2.41	0.47	-	-	-	-
6	1/4	13.7	1.24	0.390	1.65	0.49	2.24	0.631	3.02	0.80	-	-	-	-
10	3/8	17.1	1.24	0.490	1.65	0.63	2.31	0.845	3.20	1.10	-	-	-	-
15	1/2	21.3	1.65	0.800	2.11	1.00	2.77	1.27	3.75	1.62	4.75	1.94	7.47	2.55
20	3/4	26.7	1.65	1.03	2.11	1.28	2.87	1.68	3.91	2.20	5.54	2.89	7.82	3.63
25	1	33.4	1.65	1.30	2.77	2.09	3.38	2.50	4.55	3.24	6.35	4.24	9.09	5.45
32	1¼	42.2	1.65	1.65	2.77	2.70	3.56	3.38	4.85	4.47	6.35	5.61	9.70	7.77
40	1½	48.3	1.65	1.91	2.77	3.11	3.68	4.05	5.08	5.41	7.14	7.25	10.16	9.54
50	2	60.3	1.65	2.40	2.77	3.93	3.91	5.44	5.54	7.48	8.74	11.1	11.07	13.44
65	2½	73.0	2.11	3.69	3.05	5.26	5.16	8.63	7.01	11.4	9.53	14.9	14.2	20.39
80	3	88.9	2.11	4.51	3.05	6.45	5.49	11.30	7.62	15.2	11.1	21.3	15.24	27.65
100	4	114.3	2.11	5.84	3.05	8.36	6.02	16.07	8.56	22.3	13.49	33.54	17.12	41.03
125	5	141.3	2.77	9.47	3.40	11.57	6.55	21.8	9.53	31.97	15.88	49.11	19.05	57.43
150	6	168.3	2.77	11.32	3.40	13.84	7.11	28.3	10.97	42.7	18.2	67.56	21.95	79.22
200	8	219.1	2.77	14.79	3.76	19.96	8.18	42.6	12.7	64.6	23.0	111.2	22.23	107.8
250	10	273.1	3.40	22.63	4.19	27.78	9.27	60.5	12.7	96.0	28.6	172.4	25.40	155.15
300	12	323.9	3.96	31.25	4.57	36.00	9.52	73.88	12.7	132.0	33.32	238.76	25.40	186.97
350	14	355.6	3.96	34.36	4.78	41.3	11.13	94.59	19.05	158.08	35.71	281.70	-	-
400	16	406.4	4.19	41.56	4.78	47.29	12.7	123.30	21.41	203.33	40.46	365.11	-	-
450	18	457.2	4.19	46.80	4.78	53.42	14.27	155.80	23.8	254.36	45.71	466.40	-	-
500	20	508.0	4.78	59.25	5.54	68.71	15.09	183.42	26.19	311.2	49.99	564.68	-	-
600	24	609.6	5.54	82.47	6.35	94.45	17.48	255.41	30.96	442.08	59.54	808.22	-	-
650	26	660.4			7.92	129.40	9.53	155.32	12.70	205.97	-	-	-	-
700	28	711.2			7.92	139.47	9.53	167.44	12.70	222.13	-	-	-	-
750	30	762.0	6.35	120.15	7.92	149.55	9.53	179.56	12.70	238.28	-	-	-	-
800	32	812.8	-	-	7.92	159.62	9.53	191.69	12.70	254.44	-	-	-	-
850	34	863.6	-	-	7.92	169.64	9.53	203.74	12.70	270.50	-	-	-	=
900	36	914.4	-	-	7.92	179.77	9.53	215.93	12.70	286.75	-	-	-	-

WEIGHT OF STAINLESS STEEL PIPES & TUBES

Value for information only

OD (mm) - W.T. (mm) X W.T. (mm) X 0.02466 = Kg. per Mtr.



SWG / BWG Dimension & Weight Per Meter

Gauge No.	10	12	14	16	18	19	20	22
Dimension	SWG	SWG	SWG	SWG	SWG	SWG	SWG	SWG
Size	3.251	2.642	2.032	1.626	1.219	1.016	0.914	0.711
OD(mm)	3.404	2.769	2.1089	1.651	1.245	1.067	0.889	0.711
1/4"	-	-	0.218	0.191	0.155	0.134	0.123	0.099
5/16"	-	-	0.297	0.254	0.203	0.174	0.159	0.127
3/8"	0.506	0.451	0.377	0.318	0.251	0.214	0.195	0.155
1/2"	0.762	0.659	0.538	0.447	0.347	0.295	0.267	0.211
5/8"	1.018	0.867	0.698	0.575	0.443	0.374	0.339	0.267
3/4"	1.274	1.076	0.858	0.703	0.539	0.455	0.411	0.323
1"	1.786	1.492	1.178	0.959	0.731	0.615	0.555	0.435
1 1/4"	2.304	1.913	1.502	1.218	0.925	0.776	0.701	0.682
1 1/2"	2.811	2.324	1.818	1.471	1.115	0.935	0.843	0.821
1 3/4"	3.404	2.806	2.189	1.768	1.338	1.12	1.01	0.983
2"	3.825	3.157	2.459	1.984	1.499	1.255	1.131	1.101
2 1/2"	4.347	3.573	2.779	2.240	1.692	1.415	-	-
2 3/4"	4.86	3.989	3.099	2.496	1.884	1.575	-	-
3"	5.372	4.405	3.419	2.752	2.076	1.735	-	-
3 1/2"	5.884	4.822	3.739	3.008	-	-	-	-
4"	6.908	5.654	4.379	-	-	-	-	-
101.6	7.933	6.487	5.020	-	-	-	-	-

Table Of Gauges

	Gauge No.	10	12	14	16	18	19	20	22
S.W.G. (STANDARD WIRE GAUGE)	Inch MM	0.128 3.251	0.104 2.642	0.080 2.032	0.064 1.626	0.048 1.219	0.040 1.016	0.036 0.914	0.028 0.711
B.W.G. (BIRMINGHAM WIRE GAUGE)	Inch MM	0.134 3.404	0.109 2.769	0.083 2.108	0.065 1.651	0.049 1.245	0.042 1.067	0.036 0.889	0.028 0.711

ASTM Standards for S.S. Seamless, Welded Tubes & Pipes

Specification	Allowable Outside Diameter variation in mm		Allowable Wall Thickness variations		Exact Length Tolerances in mm		Testing
			Over %	Under %	Over	Under	
ASTM A-213 Seamless Boiler,	Under 25.4 254- 38.1 incl.	1016 1016 0.1524 1524	20	-0	3.175	-0	Tension Test Flattening Test
Superheater and Heat Exchanger Tubes	38.1- 50.8 excl 508- 63.5 incl 635- 76.2 excl 762- 101.6 incl	0.2032 0.2032 0.254 0.254 3048 0.3048 381 0.381	22	-0	3.176	-0	Flare Test Hardness Test 100% Hydrostatic Test Refer to ASTM A-450
ASTM A-249 Welded Boiler, Superheater and Heat Exchanger Tubes Condenser Tubes	Under 25.4 25.4- 38.1 incl. 38.1- 50.8 excl. 50.8- 63.5 excl. 63.5- 76.2 excl. 76.2- 101.6 no.	0.1016 0.1016 0.1524 0.1524 0.2032 0.2032 0.254 2.54 0.3048 0.3048 0.381 0.381	10	-010	3.175	0	Tension Test Flattening Test Flare Test *Reverse Bend Test Hardness Test 100% Hydrostatic Test
Refer to ASTM A450			Minimum wall tubes +18%-0 available on request				Reverse Flattening Test Wherever application
ASTM A-269 Seamless & Welded Tubing for General Service	Upt 012.7 12.7 - 38.1 excl 38.1 - 88.9 excl 88.9 - 139.7 excl 139.7- 203.2 excl.	13 0.13 0.13 13 0.25 0.25 0.38 0.38 0.76 0.76	15	-15	3.2	0	Flare Test Flange Test (welded only) Hardness Test reverse flattening Test (Welded Only) 100% Hydrostatic Test Refer to ASTM A -269
ASTM A-270 Seamless & Welded Sanitary Tubing	25.4 38.1 508 63.5 76.2 101.6	0.05 0.2 0.05 0.2 0.05 0.28 0.05 0.28 0.08 0.3 0.08 0.38	12.5	-12.5	3.2	0	Reverse Flattening Test 100% Hydrostatic Test External polish on all tubes Refer to ASTM A-270
ASTM A-312 Seamless 6 welded Pipe	13.7-48.3 incl. 483-114.3 incl. 1143-	0.4 0.8 8 0.8 1.6 8	minimum Wall 12.5% Under nominal wall Specified		6.4 6.4 6.4 (Normally random lengths ordered) 0		0 Tension Test 0 Flattening Test 100% Hydrostatic Test refer to ASTM A-530
ASTM A-268 Seamless & Welded Fenn Stainless Steel tubes	Under 12.7 12.7- 38.1 excl. 38.1- 889 excl. 88.9-168.3 excl.	0.13 0.13 0.13 13 0.25 0.25 0.38 0.38	15	-15	3.2	0	Tension Test, Flare test, Flange test. (ERW only) hardness test. reverse, flattening test, 100% hydrostatic test
ASTM A-358 for welded big Diameter pipes	For all Sizes	0.50% -0.5%	No limit	-3 mm	Customer's Specification		Transverse tension test, transverse guided bend test hydrostatic test radiographic examination dye penetrant (optional)
ASTM A-688 for welded Feed water heater 'U' Tubes	Under 25.4 mm	1016 1016	20 -0 (for Min wall thk) 10 -10 (For Avg. Wall thk)		3 to 13		0 Tension, hardness corrosion. Reversebend, Flange, Flattening, Hydrostatic Test, Pneumatic Test Non destructive Test.

Clientele



Cochin Shipyard Limited



It takes more than the product supply to become the most trusted and reliable supplier. We at Stancor Tubulars, offers the widest range of pipes in various materials at affordable cost , simple documentation without compromising the quality.

We are partners in your progress

Stancor Foundation

Empowering Communities : Together, Building a Healthier and Educated India.

Stancor Foundation stands as a beacon of hope, dedicated to uplifting communities through education and healthcare initiatives. Rooted in empathy, our efforts aim to ignite the flames of possibility in every heart, particularly among India's youth, who embody the promise of tomorrow. Through scholarships, mentorship programs, and skill development initiatives, we cultivate the seeds of potential, nurturing young minds to flourish and lead with purpose.

In our journey, we've touched the lives of countless individuals, sponsoring 500+ students on their educational pursuits and extending essential medical support to over 100+ patients. Each success story is a testament to the transformative power of compassion and collective action, driving us to continue our mission of making a meaningful impact in every corner of our nation.





Our Team

At Stancor Tubulars, our team is the cornerstone of our success. We have assembled a highly skilled and dedicated workforce that forms the backbone of our operations. Comprising of experienced professionals, our team brings a wealth of knowledge and expertise to deliver exceptional results. Our team consists of qualified Project Sales Engineers who possess deep industry knowledge and are adept at understanding customer requirements. They work closely with our clients to provide tailored solutions that meet their specific needs



Why Choose Us ?

Seamless Pipe Delivery

Maximum delivery time of 45 days.

Ready Stock

We have emergency-ready stock for your projects, ready to ship.

Superior Quality

We provide better quality compared to others.

24/7 Service

We are available to serve you round the clock.

Swift Problem Resolution

Quality issues addressed within 3 working days on site or through a video conference within 24 hours for commercial.

Competitive Pricing

We offer better prices and guarantee to match any lower.

Exports

Stancor Tubulars is a global leader in Stainless Steel product exports, ensuring seamless transactions for clients worldwide. With a focus on understanding diverse client needs, we offer a range of products including Stainless Steel Seamless Pipes, Nickel Alloy Seamless Pipes, Super Duplex Seamless Pipes, and Duplex Seamless Pipes from extensive ready stock inventories from our manufacturing plant. Our commitment to quality includes adherence to international standards and flexibility in customization.

We excel in logistical efficiency, guaranteeing timely delivery worldwide through robust shipping arrangements and expertise in customs clearance. Our dedication to customer service extends beyond the sale, with support staff available at every stage. Additionally, we prioritize sustainability in our operations, offering competitive pricing and a range of payment options for global accessibility.

Choose Stancor Tubulars as your trusted partner in international trade to experience top-notch products, exceptional service, and reliability, unlocking opportunities for your business.



Reducing Carbon Footprints with Renewable Energy Focus

"Embarking on a journey towards sustainability, our company champions the utilization of green power solutions, paving the way for a cleaner and brighter tomorrow. With a steadfast commitment to environmental stewardship, we strive to make a significant impact, one eco-friendly innovation at a time."







Stancor Tubulars

PIPING SOLUTIONS

Specialize Products in Our Manufacturing Range

- **Stainless Steel Seamless Pipes**
- **Super Duplex Seamless Pipes**
- **Nickel Alloy Seamless Pipes**
- **Duplex Seamless Pipes**

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